

#### FORMING AND WELDING SOLUTIONS

welding system solutions for over three decades.

Weldlogic engineers have been design and manufacturing roll forming &

An industry leader, we offer a complete range of standard and customized manufactured solutions and the expertise to solve your challenge.

# **Urethane Rolls**



Weldlogic designs a full range of 2 rolls with many options and lengths to 10ft.

- · Highly repeatable tube forming
- · Easy set up-low skill requirements
- · Heavy Duty hydraulic design
- · Continuous Duty Cycle
- · Virtually no flats

#### **Automatic Rolls**



Weldlogic designs a full range of automatic rolls to enable operator free rolling on demand.

- 120-200 Parts Per Hour
- PLC-Touch screen programming with memory
- · Vacuum lift and material squaring arm
- · Virtually no flats
- Capacity up to 96"

# **CNC Rolls**



CNC - 3 /4 rolls designed to produce special shaped tubes with encoder precision.

- Heavy Duty Design with positioning encoders on all roll positions
- PLC easy programming and 100+ memory
- · Single pass forming
- Spherical roller bearings on all rolls
- · Induction hardened and ground rolls

#### Plate Rolls



up to 20 feet

CNC-3/4 roll pipe grade plate rolls are designed and built to specific application requirements.

- Heavy Duty all steel plate construction
- Closed loop hydraulic system with encoder positioning
- Induction hardened and ground rolls HRC-50-54
- Material handling options available
- · Pipe grade and Tank grade capacity

# **Custom Rolls**



Custom rolls designed for a wide range of applications. Rolls to solve the most challenging forming requirements.

- High production machines 400-600 tubes/hour
- Box forming specialty roll forming systems
- · Airfoil aircraft wing forming specialty rolls
- Small diameter / long length rolls
- Special shape heavy duty flat forming machines

#### Micro-Welders

Micro Welders designed to perform the finest quality precision welds on a wide range of heat sensitive components.



- Micro-Tig/Plasma welding system with turn key responsibly
- Full range of standard tooling-positioners
- Supports micro-joining automation
- Process support & training offered with every micro-system
- Welding capacity to join .001" alloys
- High production micro welding solutions

#### **Advanced Welding System**

Advanced Welding Systems with capacity to 400 amperes available in a wide variety of weld positioners.

- · Turn key welding systems with process develop included
- Designed to arrive ready to start welding upon delivery.
- Wide range of standard options
- Available with Wire Feed, Arc Distance Control, Seam Trackers
- . Many Positioners available up to 12 foot lengths

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# **Seam Welders**

Seam Welders are designed and manufactures to make seam welds in a wide range of processes and materials.



- · Seam Welders available in lengths up to 20 ft
- Available for Tig, Plasma, Mig, Subarc & Laser
- Precision Linear carriage
- Closed loop servo carriage control
- Many optional features enhance quality & productivity

### **Automatic Seam Welders**

Automatic Seam Welders for a wide range of applications, automotive, electric motor, compressors.



- Production rates at 100-200 parts per hour capacity
- . C.N.C. current and positioning capacity to make higher quality seam welds
- Accommodates a wide range of diameters, length, and materials.
- Quick change over with auto tube load and ejection.
- · Manual and automatic system operation for expanded capacity

#### **Custom Welders**

Custom Welders designed to meet the specifics to meet your special welding requirements.

- Multi Axis CNC welding systems for special shaped components
- · Automatic part loading and ejection
- Thick section Plasma Keyhole welding
- · Material handling and welding systems
- · Data acquisition systems for high reliability

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